







**SOLÀ** seed drills, planters and fertiliser spreaders are manufactured in a highly specialized environment and our factory has a vast network of satisfied customers.

SOLÀ machines use highly advanced technology and are guaranteed to work, without malfunctions in a large variety of conditions. The SOLÀ machines are provided with easy-to-use and efficient devices for excellent performance with minimum maintenance.

With the information on all of its features and settings we hope to help you get the most out of our machinery.



Certified quality system

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# 4. TECHNICAL CHARACTERISTICS

PROSEM K FOLDING					
MODEL	OMNIA				
TOTAL WIDTH (CM)	3,05				
MAX. ROW SPACING (CM)	45-75				
SEED HOPPER CAPACITY 1 ROW (L)	50				
FAN	Mechanical fan TDF 540 — Optional mechanical fan TDF 1000- Optional hydraulic fan				
TYRES	26x12,00-8 23x8,5-12				
CHAIN GEARBOX	_				
<b>16 GEARS AUTOMATIC GEARBOX</b>	_				
TRACK MARKERS OF 3 SECTORS (3,4 M)	_				
TRACK MARKERS OF 3 SECTORS (4,4 M)	_				
FERTILISER	-				
MICRO GRANULAR FERTILIZER (14L/ROW)	-				
MICRO GRANULAR PESTICIDE (14L/ROW)	_				
CENTRALISED MICRO GRANULATOR and/or INSECTICIDE	0				
TURBO DISC OPENERS	0				
TURBO DISC OPENERS+FERTILISER'S DISC	-				
AUTOMATIC ROW EXCLUSION	•				
SOWING ELECTRONIC CONTROLLER	•				
COUPLING CATEGORY	III				
STANDARD MACHINE WEIGHT (KG)	3.500				
MINIMUM POWER (CV) <sup>(1)</sup>	180				

• Standard.

- $\circ~$  Optional.
- Not possible.
- \* Front fertilizer, only option. with double fertilizer disc on element support.
- <sup>(1)</sup> Guideline minimum power regarding to the planter's weight, consult the tractor's manufacturer.

(2) Transport width: 3 metres.

## **5. STARTING**



FOR ELEKTRA MACHINES, CONNECT THE BATTE-RIES BEFORE START WORKING. DISCONNECT THE BATTERIES WHEN THE MACHINE IS NOT BEEN USED.





**IMPORTANT:** IF YOU START WORKING WITH THE BATTERY DISCONNECTOR IN THE OFF POSITION, THE BATTERIES WILL NOT BE CHARGED AND NO WAR-NING WILL APPEAR ON THE MONITOR.

## 6. ADJUSTMENTS

### 6.1 PLANTING DISTANCE BETWEEN SEEDS

TABLE OF SEEDS PER HECTARE				
Row	Planting distance (cm)			
spacing (cm)	1,7			
35	1.680.700			
37,5	1.568.600			
40	1.470.600			
45	1.307.200			
50	1.176.500			
55	1.069.500			
60	980.400			
65	905.000			
70	840.300			
75	784.300			
80	735.300			
90	653.600			
95	619.200			

#### 6.3.4 SEEDS SENSOR



**IMPORTANT:** IF YOUR MACHINE IS EQUIPPED WITH SEED SENSORS, THESE MUST BE ADJUSTED ACCOR-DING TO THE TYPE OF CROP TO BE SOWN.

For a correct adjustment of the seed sensor follow the following steps: 1- Identification of seed size, which can be small seed such as: rapeseed, beet, etc. or large seed such as corn, pea, etc.

- 2- Once the seed has been identified, all photocells must be configured. For this purpose, the appropriate connector must be installed for each crop (see Fig. 1).
- 3- Restart the monitor when changing connector.



AS STANDARD MACHINES COME OUT CONFIGURED FOR LARGE SEEDS.

### **6.22 CENTRALISED MICRO GRANULAR** and/or INSECTICIDE (OPTIONAL)





Take into account that there is a wide variety of products with their different densities and irregular granulometries, therefore it is important to carry out prior dosage tests before beginning work.



The **MICROGRANULAR FERTILISER** is deposited together with the seed (1, Fig. 6,155).

Depending on the options installed in the machine the **INSECTICI**-**DE** can be deposited at 2 points according to the what is needed:

- SEMI-SUPERFICIAL (2, Fig. 6,155). - SUPERFICIAL (3, Fig. 6,155).

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This centralised kit has a roller distributor which can be configured to LOW, MEDIUM and HIGH section dosages.

The following diagrams show the type of roller to work with according to:

- A. Distance between rows
- B. Operating speed
- **C.** Dosage in desired Kg/Ha.



Dosage (Kg/Ha)



ROLLERS WHICH FACILITATE THE DISTRIBUTION OF A WIDE VARIETY OF PRODUCTS AT DIFFERENT DOSAG-ES ACCORDING TO THE SPECIFIED DIAGRAMS IN THIS MANUAL.

4

6 12 18 24 30 36 42 48 54 60 66

**EXAMPLE:** For a machine with a distance between rows of **60 cm**, an operating speed of **8 Km/h** and a desired product dosage of **50 Kg/Ha**. We would set the roller to HIGH DOSAGE (Fig. 6,158) according to what is shown in section 6.22.1 CHANGING THE ROLLER.



6.22.1 CHANGING THE ROLLER

In the event that the distributed product needs to be changed and the dosage needs to be changed from high to low or vice versa, the sections of the distributor roller will have to be changed, this is done in the following way:

1- Remove the pin (A, Fig. 6,159).



2- Take the security nuts off from the motor side (B, Fig. 6,160).



- 3- Disconnect the electric motor cable.
- **4-** Remove the motor and the roller. To change the detachable rollers, the Seeger ring must be removed. 6,161).
- 5- Assemble the components which correspond to the product to be distributed (the images correspond to a change from a HIGH DOSAGE product to a LOW DOSAGE product).



6- Present the roller and motor combination in the hopper to make sure that the ROLLER SEPARATORS line up with the EXIT SEPARA-TORS (Fig. 6,162)



**7-** One the correct assembly of the roller separators is verified, tighten the nuts (B, Fig. 6,160) and insert the pin (A, Fig. 6,159).



**IMPORTANT:** PUT THE CAPS ON THE EXITS THAT ARE NOT USED (example: \*1, \*7 and \*13, Fig. 6,163).

**IMPORTANT:** PUT BLOCKING SECTORS IN THE EXITS THAT ARE NOT USED. MACHINE COULD BE DAMAGED IF THIS IS NOT DONE (example of machine with 10 working parts, Fig. 6,163).



THE EXITS THAT ARE NOT USED MUST LINE UP WITH THE BLICKING SECTORS AND CAPS.



**IMPORTANT:** THE ROLLER MUST BE CHANGED ONLY WHEN THE HOPPER IS EMPTY.



3- Remove the CALIBRATOR CONE knobs (D, Fig. 6,164) and put the cone in position for calibration, fixing the cone with the knobs (E, Fig. 6,165).





**4-** Place a container beneath the calibration cone (Fig 6.165A).

### **6.22.2 CALIBRATION TEST**



A PRIOR CALIBRATION TEST MUST BE CARRIED OUT BEFORE BEGINNING WORK AS WELL AS FREQUENT CHECKS.



CARRY OUT THE CALIBRATION TEST WITH THE FAN TURNED OFF COMPLTELY.



**IMPORANT:** CHOOSE THE MOST APPROPRIATE ROLLER SETTING FOR THE JOB, TO DO THIS, THE FOL-LOWING MUST BE TAKEN INTO ACCOUNT: DISTANCE BETWEEN ROWS, OPERATING SPEED AND THE DOS-AGE OR RATE IN KG/HA DESIRED (SEE SECTION 6.22 CENTRALISED MICROGRANULAR and/or INSECTICIDE (OPTIONAL).



IN THE EVENT THAT THE ROLLER MUST BE CHANGED, SEE SECTION 6.22.1 CHANGING THE ROLLER.

For product calibration, follow these steps:

- **1-** Fill the hopper with the product. To do this the cap must be turned to extract it and then fill it and close the cap (see section 8.4. CEN-TRALISED MICROGRANULAR AND/OR INSECTICIDE HOPPERS).
- **2-** Remove the CALIBRATOR GATE, to do this the two knobs must be removed (C, Fig. 6,164).



5- Use the PERFORMER or ISOBUS machine controller to run the test, see the specific manual for PERFORMER or the specific manual for ISOBUS.



IF THE CENTRAILSED KIT HAS TWO HOPPERS FOR FER-TILISING AND FOR INSECTIDICE, THE CALIBRATION TEST MUST BE RUN FOR THE TWO DISTRIBUTORS.



A VALUE FOR THE CALIBRATION FACTOR MUST BE IN-TRODUCED. IF THE FACTOR IS NOT CORRECT THE CA-LIBRATION MAY NOT BE CARRIED OUT.





From the following formula the calibration factor to introduce into the monitor can be obtained according to: the number of rows, the specific weight of the product (Kg/L) and the unit factor which depends on the roller configuration).

Calibration factor.	Specific <sub>X</sub> Unit weight factor	•
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THE UNIT FACTOR TO INTRODUCE INTO THE FORMU-LA IS 2.5 FOR LOW DOSAGES, 8 FOR MEDIUM DOSAG-ES AND 16 FOR HIGH DOSAGES (FIG. 6,167





IF THE SPECIFIC WEIGHT OF THE PRODUCT IS UNKNOWN, USE THE VALUE **1**.

**EXAMPLE:** For a machine with **7 rows**, a product with a specific weight of **0.90 Kg/L** and the roller set to **HIGH DOSAGE**. We calculate the **CALIBRATION FACTOR AS:** 

Calibration factor.

= 7 X 0.90 x 16 = 100.8 **≈ 101** 

CALIBRATION 1. Start	<u></u>
Metering Unit	1
8	
Operating Speed	
Target Rate	
50.0 kg/ha	
Calibration Factor	
min. 1.5 max. 5.4 km/h Rig, 6,163-onlyfor/ISOBUS	



IF THE CONTROLLER IS ISO-BUS, ONCE THE CALIBRATION TEST IS CONFIGUREDEN, THE CALBIRATION BUTTON MUST BE HELD DOWN (F, FIG. 6,165) SO THAT THE CALIBRATION TEST CAN BEGIN. HOLD THE BUTTON DOWN TO COLLECT



THE MAXIMUM QUANTITY OF THE PRODUCT, THE HGHIER QUANTITY OF THE PRODUCT COLLECTED, THE MORE PRECISE THE CALOBRATION TEST WILL BE.

- **6-** Weigh the material collected in the container and enter the weight value into the corresponding monitor, proceed as suggested in the instructions of the PERFORMER or ISOBUS monitors.
- **7-** Remove the CALIBRATOR CONE and keep it with the knobs (F, Fig. 6,170).
- **8-** Put the CALIBRATION GATE back and fix it with the knobs (G, Fig. 6,170).





EVERYTIME THE DISTRIBUTOR CONFGURATION IS MODIFIED OR THE PRODUCT IS CHANGED, A NEW CALIBRATION TEST MUST BE CARRIED OUT.



ONCE THE CALIBRATION TESTS ARE FINISHED, CLOSE THE CALIBRATION CAP.



WHEN USING PRODUCTS OF FINE GRAIN, IT IS POS-SIBLE THAT THE PRODUCT MAY DROP OUT UPON OPENING THE CALIBRATION GATE AND IF THE ROLL-ER IS NOT TURNED. IN THIS CASE THE GRANULOME-TRY LEVER MUST BE ADJUSTED UPWARDS AND THEN FIXED WITH THE PIN (FIG. 6,171). MAKE SURE THAT THE BRUSH IS IN CONTACT WITH THE ROLLER.

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WHEN USING PRODUCS OF LARGE GRAIN, IT IS POS-SIBLE THAT AFTER CARRYING OUT THE CALIBRATION TEST, THE PRODUCT DOES NOT DROP OUT OR THAT IT DOES NOT DROP OUT EALISY. IN THIS CASE THE GRANULOMETRY LEVER MUST BE ADJUSTED DOWN-WARDS AND THEN FIXED WITH THE PIN (FIG. 6,171). MAKE SURE THAT THE BRUSH IS IN CONTACT WITH THE ROLLER.

DOSAGE (kg/ha)	FAN REVOLUTIONS (rpm)	PRESSURE (H <sub>2</sub> 0 cm)		
0-15	2000 - 3000	6 - 14		
15-45	3000 - 4000	14 - 22		

\*The values of this table are indicative.



IN THE CASE THAT THE TURNING RATE CANNOT BE REGULATED FROM THE TRACTOR, ADJUST THE TURNING RATE FROM THE FAN VIA THE FLOW REGULATOR (FIG. 6.172).

**3-** Always carry out a visual inspection to ensure that product does not remain accumulated in the transport tubes. If this occurs, increase the rate of the fan.



IT IS RECOMMENDED TO WORK WITH THE MINIMUM AIR-FLOW POSSIBLE, WITHOUT MATERIAL REMAINING IN THE TUBES, WHICH COULD BLOCK THE PNEUMATIC SYSTEM.



IN THE CASE THAT PRODUCT ACCUMULATES IN THE TRANSPORT TUBES (FIG. 6.173), INCREASE THE HY-DRAULIC FLOW OF THE FAN UNTIL THE SURROUND-ING AIR REMOVES THE ACCUMULATED MATERIAL.





CHECK AT OPERATING SPEEDS AND DOSAGES THAT MATERIAL DOES NOT ACCUMULATE IN THE TUBES.



#### 6.22.3 PNEUMATIC SYSTEM - FAN



ACCORDING TO THE NUMBER OF ROWS AND THE PRODUCT DOSAGES PER HECTARE THAT YOU WISH TO WORK, ADJUST THE AIRFLOW THAT GENERATES THE FAN.

To adjust the pneumatic system, proceed as follows:

1- Open the flow regulator on the fan full-scale (Fig. 6.172).



2- Regulate the airflow according to the case:

- **2.1-** Models with **ISOBUS** controller: via the tractor, regulate the turning rate of the fan (rpm) according to the required dosage.
- **2.1-** Models with **PERFORMER** controller: via the tractor, regulate the hydraulic pressure of the fan according to the required dosage, control the pressure via the pressure gauge (Fig. 6.173).





### 6.23 ELEKTRA FERTILISER (OPTIONAL)

In order to adjust the fertiliser's distribution the distance between rows, the quantity of fertiliser to be distributed in each hectare and the operating speed must be known. Take into account that there is a wide variety of fertilisers, with their different densities and irregular granulometries, therefore a precise regulation is dificult.

The ELEKTRA fertiliser is made up of two distributors: right and left, operated electrically. Each distributor can feed various rows according to the model of the machine (example of a machine with 6 rows, Fig. 6,175).





BEFORE WORKING WITH THE MACHINE, A CALIBRA-TION TEST MUST BE CARRIED OUT ON THE TWO ELECTRIC DISTRIBUTORS.



IF THE FERTILISER IS NOT USED DURING SOWING, THE AGITATOR SHAFT MUST BE DISCONNECTED, FOR THIS PURPOSE THE SWITCH ON THE RIGHT FERTILI-SER MUST BE PRESSED (FIG. 6.175 A).



#### 6.23.1 CALIBRATION TEST

For product calibration, follow these steps:

WITH THE

- 1- Fill the fertiliser hoppers with the product (see section 8.2. FER-TILISER HOPPER).
- 2- Raise the machine and put the sacks supplied or the containers beneath the exits of all the fertilising elements of the distributor for calibrating, in order to collect the material.

MACHINE



RAISED, POSITION THE FERTILISER COMPO-NENTS IN THEIR OPER-ATING POSITION (THE DISTANCE BETWEEN THE ROWS AND THE DEPTH AT WHICH THEY ARE GO-ING TO WORK MUST BE CONSIDERED).



- Adjust the position of the distributors according to the following diagrams. For this the following must be taken into account:
  - **A.** Distance between rows **B.** Operating speed

**C.** Dosage in desired Kg/Ha.



Dosage (Kg/Ha)

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EXAMPLE: For a machine with 7 rows, a distance between rows of 70 cm, an operating speed of 8 Km/h and a desired dosage of 250 Kg/Ha.



**4-** Adjust each distributor to the position shown on the diagram. To do this, the knob must be turned (1, Fig. 6,177) to move the dial inside the scale of 0 to 30 (2, Fig. 6,177). For the example shown the position must be adjusted to 20.



5- To continue with the calibration, see the ISOBUS manual supplied with the machine (section 6.2 CARRYING OUT A CALIBRATION TEST).



CARRY OUT THE CALIBRATION TEST ON THE TWO DISTRIBUTORS. THE LEFT HAND DISTRIBUTOR IN DI-RECTION OF TRAVEL IS THE LOWEST NUMBER THAT APPEARS ON THE CALIBRATION SCREEN; THE RIGHT HAND DISTRIBUTOR IS THE HIGHEST NUMBER (FIG. 6,178).

CALIBRATI 1. Start Metering Unit 9 Operating Speed 8.0 km/h Target Rate 250.0 kg/ha	ON	
Calibration Factor	9	LEFT
min. <b>1.5</b> n <i>Rg. 6,178</i>	0 10	RIGHT



A VALUE FOR THE CALIBRATION FACTOR MUST BE EN-TERED. IF THE FACTOR IS NOT CORRECT THE CALIBRA-TION MAY NOT BE CARRIED OUT.

The calibration factor to enter into the monitor can be obtained in the following table according to: the number of rows that each distributor feeds and the setting of each distributor.

CALIBRATION FACTOR (grams/revolution)		DISTRIBUTOR ROWS				
		2	3	4	5	6
	10	130	195	260	325	390
DISTRIBUTOR SETTING	20	240	360	480	600	720
	30	350	525	700	875	1050



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**EXAMPLE:** For a machine with **7 rows**, with two distributors

For **distributor 9** (left) which **feeds 4 rows** we will enter the value **480**.

CALIBRATION FACTOR (grams/revolution)		ROWS FOR DISTRIBUTOR 9 (LEFT)				
		2	3	4	5	6
	10	130	195	20	325	390
DISTRIBUTOR SETTING	20	- 240	360	480	600	720
	30	350	525	700	875	1050





ACCORDING TO THE MACHINE MODEL, CONNNECT THE FAN SO THAT THE AIR TRANSPORTS THE PRO-DUCT CORRECTLY.



ONCE THE MONITOR IS CONFIGURED, THE CALIBRA-TION BUTTON MUST THEN BE PRESSED FOR THE TIME DESIRED (Fig. 6,182



7- Weigh the material collected from all of the containers and enter the weight value into the monitor, proceed as suggested in the

BRATION TEST MUST BE CARRIED OUT.

And for **distributor 10** (right) which feeds a different number of rows, in this case **3 rows**, we will enter the value **360**.

CALIBRATION FACTOR (grams/revolution)		ROWS FOR DISTRIBUTOR 10 (RIGHT)				
		2	3	4	5	6
DISTRIBUTOR SETTING	10	130	۲	260	325	390
	20	240	360	480	600	720
	30	350	525	700	875	1050

CALIBRATION	
Meterina Unit	
10	
Operating Speed	
8.0 km/h	
larget kate	
Calibration Eactor	
360 g/rotation	
Speed	
min. 1.5 max. 5.4 km/h	
Fig. 6, 181	States and States and



THE FERTILISING ELEMENTS COME ASSEMBLED WITH A DEFINED DISTANCE OF BETWEEN 5 AND 9 CENTI-METRES IN RELATION TO THE PLANTING ROW. FOR A DIRECT PLANTING OF BETWEEN 5 TO 15 CM.

EVERYTIME THE PRODUCT IS CHANGED A NEW CALI-



monitor instructions.

BEFORE PLANTING MAKE SURE THAT THE DISTANCE BETWEEN THE PLANTING ROW AND THE FERTILISING ROW IS CORRECT.



WHEN THE CALIBRATION TEST IS CARRIED OUT, ALL THE EXITS OF THE DISTRIBUTOR FOR CALIBRATING (LEFT OR RIGHT) MUST BE COLLECTED AND WEIGHED.



TO ADJUST FERTILISING ELEMENTS, SEE THE CORRE-SPONDING SECTION: 6.18.2 DOUBLE FERTILISER DISC ELEMENT, 6.18.3 FERTILISER'S SHARE OR 6.18.4 FER-TILISER SOWING.

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**IMPORTANT:** DO NOT LEAVE MATERIAL IN THE HOPPERS. UPON FINISHING THE WORKNG DAY THE HOPPERS MUST BE EMPTIED OF PRODUCTS THROUGH THE EMPTYING GATES (SEE SECTION 8.2 FERTILISER HOPPER), MAKING SURE THAT THERE IS NO MATERIAL LEFT IN THE DISTRIBUTORS, TO DO THIS, OPEN THE CAP (FIG. 6,183) AND CLEAN THE DISTRIBUTOR WITH PRESSURED AIR.

### **7. TRANSPORT**



**IMPORTANT:** FOR TRAILED MODELS, COUPLINGS APPROVED FOR ROAD OR PUBLIC ROADS ARE RING COUPLINGS. THE REST OF COUPLINGS ARE PROVI-DED PURELY AND EXCLUSIVELY FOR USE WITHIN AGRICULTURAL FARMS, THE USE THEREOF IS UN-DER THE STRICT AND SOLE RESPONSIBILITY OF THE USER.



ACCORDING WITH THE WORKING CONDITIONS DE-FINED BY THE FINAL USER AND THE OPTIONS IN-CORPORATED, THE MACHINES COULD NOT MEET THE REQUIREMENTS STABLISHED BY THE LAW TO TRANSPORT THEM ON PUBLIC ROADS. THE COM-PLIANCE OF THE LAW IS STRICTLY RESPONSIBILITY OF THE FINAL USER OF THE MACHINE. MAQUINARIA AGRÍCOLA SOLÁ DENIES ANY RESPONSIBILITY DERI-VED OF NON-COMPLIANCE OF THE REGULATIONS ON THE COUNTRIES WHERE THEIR PRODUCTS ARE DESTINED TO.



## 8. LOADING AND EMPTYING HOPPERS

### 8.4 CENTRALISED MOCROGRANULAR and/ or INSECTICIDE HOPPERS

To **LOAD** microgranular or insecticide products the operator must make sure that there are no leftover products in the hoppers, if there are the hopper must be emptied and cleaned before proceeding to fill it.



**IMPORTANT:** FOR LOADING AND EMPTYING THE HO-PPER, THE OPERATOR MUST USE APPROPRIATE PER-SONAL PROTECTIVE EQUIPMENT (PPE) (DUST MASK, GLASSES AND GLOVES).



AFTER USING MICROGRANULAR AND/OR INSECTI-CIDE EQUIPMENT, EMPTY AND CLEAN THE HOPPERS ON A DAILY BASIS (SEE SECTION 9.6 CLEANING THE SEED DRILLS). IF THIS IS NOT CARRIED OUT THE MA-CHINE COULD BE DAMAGED.



**IMPORTANT:** AFTER FILLING THE HOPPER MAKE SURE THE CAP IS FIRMLY CLOSED, IF NOT, THE HOPPER WOULD LOSE PRESSURE, MEANING THAT THE FAN RE-VOLUTIONS WOULD INCREASE, LOSING THE LOADING CAPACITY OF THE PRODUCT.

To **EMPTY** the microgranular or insecticide hoppers:

- 1- Remove the EMPTYING GATE, to do this the two knobs must be removed (A, Fig. 8.4).
- **2-** Remove the EMPTYING CONE knobs (B, Fig. 8.4) and put the cone in position for emptying, fixing the cone with the knobs (C, 8.5).





- **3-** Place a sack or a container beneath the drop point of the cone to collect the excess material from the hopper.
- **4-** Take the pin out (D, Fig. 8.6) to free the GRANULOMETRY LEVER. Pull the lever down until the hopper is emptied.



- **5**-Turn the roller, for this purpose, make a FALSE calibration test but without modifying any previous values loaded on the monitor (see section 6.22.2 CALIBRATION TEST).
- **6-** Once the hopper is empty, return the lever to the previous position and fix it with the pin.



DO NOT ATTACH ANY TYPE OF CONTAINER OR BAG TO THE CONE FOR EMPTYING.





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